Showroom Guide

A quick reference to door styles, material and finishes.

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Great design. Greater capacity.

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EXPLORE limitless possibilities.

Design-Craft gives you room to explore a constellation of possibilities. Bring tomorrow's trends to today's cabinetry with forward-thinking materials that push the boundaries of design technology. Envision a multitude of design options with door styles ranging from traditional raised panel styles to contemporary slab profiles. Create a space that showcases your personal style with finish choices including classic wood stains, cutting-edge acrylics, premium hardwood veneers, specialty finishes, and more. The only limit is your imagination.

| | | Ŏ | |
|-------------|--------------------------|---|--|
| EXPLORE: | pick-a-panel door styles | | |
| EXPERIENCE: | frameless craftsmanship | | |
| | | | |

ONE STYLE With Options

Design-Craft makes it easy to transcend the everyday with a wide selection of door options. Start by selecting a door frame, then choose a center panel—from a variety of options. From raised panels that suit classic styling, to beaded, offering quaint and casual warmth, and flat or reversed raised panels for streamlined and simplified looks.

Add interest to your design by using one panel style for the kitchen perimeter and accent with a different center panel for the island. With panel options available on a variety of Design-Craft doors, it's fun and easy to create looks for every personality and architectural style.

| | | | | FLA | Τ ΡΑ | NEL | | | | | | RE | VER | SED | RAIS | SED | | | | | | F | AISE | Đ | | | | | | | BE | EADE | D | | | |
|-----------------|--------|---------|--------------|-------|------|-------------|--------|--------------------|--------|--------|---------|--------------|-------|-----|-------------|--------|--------------------|--------|--------|---------|--------------|-------|------|-------------|--------|--------------------|--------|--------|---------|--------------|-------|------|-------------|--------|--------------------|--------|
| DOOR STYLE | CHERRY | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT | CHERRY | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT | CHERRY | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT | CHERRY | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT |
| BROOKHILL | 4 | 2 | 5 | 3 | 2 | 1 | - | 8 | 8 | 7 | 5 | 7 | 5 | 5 | 3 | - | 12 | 12 | 7 | 5 | 7 | 5 | 5 | 3 | - | 12 | 12 | - | - | - | - | - | - | - | - | - |
| CALISTOGA | 8 | 7 | 8 | 7 | 7 | - | - | - | - | 11 | 10 | 11 | 10 | 10 | - | - | - | - | 11 | 10 | 11 | 10 | 10 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| DANA POINTE | 5 | 4 | 5 | 4 | 4 | - | - | - | - | 7 | 6 | 7 | 6 | 6 | - | - | - | - | 7 | 6 | 7 | 6 | 6 | - | - | - | - | 8 | 7 | 8 | 7 | 7 | - | - | - | - |
| DEVONSHIRE | 8 | 7 | 9 | 7 | 7 | - | - | - | - | 10 | 10 | 10 | 9 | 9 | - | - | - | - | 11 | 11 | 11 | 10 | 10 | - | - | - | - | 12 | 12 | 12 | 11 | 10 | - | - | - | - |
| ELLISON | 6 | 4 | 6 | 5 | 5 | - | - | 12 | 12 | 10 | 8 | 10 | 9 | 8 | - | - | 12 | 12 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| HUDSON FALLS | 6 | 5 | 7 | 5 | 5 | - | 8 | - | - | 10 | 8 | 10 | 8 | 8 | - | 11 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| LOXLEY | 10 | 9 | - | 9 | 9 | - | - | 13 | 13 | 12 | 11 | - | 11 | 11 | - | - | 13 | 13 | 12 | 11 | - | 11 | 11 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| MADISON | 5 | 4 | 6 | 4 | 3 | - | - | - | - | 8 | 7 | 9 | 7 | 6 | - | - | - | - | 8 | 7 | 9 | 7 | 6 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| MISSION | 6 | 5 | 6 | 5 | 5 | - | 6 | 10 | 10 | 9 | 8 | 9 | 8 | 8 | - | 10 | 12 | 12 | 9 | 8 | 9 | 8 | 8 | - | 10 | 12 | 12 | - | - | - | - | - | - | - | - | - |

PANEL TYPE / WOOD SPECIES / PRICE GROUP

PICK YOUR STYLE





See Section 200 of your Specifications Manual for additional details.

PICK YOUR PANEL







REVERSED RAISED PANEL



RAISED PANEL



BEADED PANEL

| DOOR STYLE | СНЕВВУ | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT | СНЕККҮ | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT | СНЕВВҮ | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT | СНЕВВУ | ніскову | KNOTTY ALDER | MAPLE | OAK | PAINT GRADE | QS OAK | RIFT-CUT WHITE OAK | WALNUT |
|------------------|--------|---------|--------------|-------|-----|-------------|--------|--------------------|--------|--------|---------|--------------|-------|-----|-------------|--------|--------------------|--------|--------|---------|--------------|-------|-----|-------------|--------|--------------------|--------|--------|---------|--------------|-------|-----|-------------|--------|--------------------|--------|
| PARK PLACE | 6 | 5 | 6 | 5 | 5 | 3 | - | 10 | 10 | 9 | 7 | 9 | 8 | 7 | 6 | - | 12 | 12 | 9 | 7 | 9 | 8 | 7 | 6 | - | 12 | 12 | - | - | - | - | - | - | - | - | - |
| POTTER'S MILL | 6 | 4 | 6 | 4 | 4 | 2 | - | 10 | 10 | 9 | 7 | 9 | 8 | 7 | 6 | - | 12 | 12 | 9 | 7 | 9 | 8 | 7 | 6 | - | 12 | 12 | 10 | 8 | 10 | 9 | 8 | - | - | 12 | 12 |
| PROVIDENCE | 7 | 5 | 7 | 6 | 5 | 4 | - | 10 | 10 | 10 | 8 | 10 | 8 | 8 | 6 | - | 12 | 12 | 10 | 8 | 10 | 8 | 8 | 6 | - | - | - | - | - | - | - | - | - | - | - | - |
| SONOMA | 9 | 8 | 9 | 8 | 8 | - | - | 10 | 10 | 10 | 8 | 10 | 8 | 8 | - | - | 12 | 12 | 10 | 8 | 10 | 8 | 8 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| VALENCIA | 8 | - | - | 7 | - | - | - | - | - | 11 | | - | 10 | - | - | - | - | - | 11 | - | - | 10 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| VENICE | 9 | - | 9 | 8 | - | - | - | - | - | 11 | - | 11 | 10 | - | - | - | - | - | 11 | - | 11 | 10 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| WAKEFIELD | 10 | - | 10 | 9 | - | - | - | - | - | 13 | - | 13 | 12 | - | - | - | - | - | 13 | - | 13 | 12 | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| WINDWOOD | 4 | 2 | 5 | 3 | 2 | - | - | - | - | 7 | 5 | 7 | 5 | 5 | - | - | - | - | 7 | 5 | 7 | 5 | 5 | - | - | - | - | - | - | - | - | - | - | - | - | - |

PANEL TYPE / WOOD SPECIES / PRICE GROUP

BROOKHILL David and David al





Natural on walnut

DEVONSHIRE Flat Panel



Magnolia Pewter Highlight*





Lakeshore Classic*

ELLISON Reversed Raised Panel



Seagrass Dry Brush on rift-cut white oak

DANA POINTE Beaded Panel



Peppered Appaloosa on cherry

HUDSON FALLS Flat Panel



Castle Rock Dry Brush on quartersawn oak

Pick-a-Panel Door Styles

LOXLEY Flat Panel



Hearth on rift-cut white oak

PARK PLACE



Natural on walnut





Celeste Pewter Highlight*

POTTER'S MILL Flat Panel



Earl Grey Ebony Highlight*

MISSION



Biscotti on rift-cut white oak

PROVIDENCE Flat Panel



White Icing Classic*

* Classic and Highlight paints available on maple or paint grade on select door styles. Paint grade is an alternative to maple. See material availability on pages 4-5.

SONOMA

Flat Panel



Peppercorn on rift-cut white oak

WAKEFIELD Raised Panel



Smoke on maple

VALENCIA Flat Panel



Natural Burnt Sienna Glaze and Highlight on cherry

WINDWOOD

Flat Panel



Macchiato Pewter Highlight*

VENICE Raised Panel



Onyx on knotty alder

Specialty Door Styles

APOLLO



Perfect Storm Classic*

VICTORIA

Raised Panel



Carriage Black Ebony Glaze with Heirloom Distressing on cherry

* Classic and Highlight paints available on maple or paint grade on select door styles. Paint grade is an alternative to maple. See material availability on pages 4-5.

BAHAMAS



CASEY



White Icing Classic*

Irish Crème Classic*

| | PRICE GROUP | | | | | | | | |
|--------------------|-------------|---------|-------|----------|--|--|--|--|--|
| SPECIES | APOLLO | BAHAMAS | CASEY | VICTORIA | | | | | |
| CHERRY | 10 | 12 | 10 | 11 | | | | | |
| HICKORY | 9 | 11 | 9 | - | | | | | |
| KNOTTY ALDER | - | 12 | - | - | | | | | |
| MAPLE | 9 | 11 | 9 | 10 | | | | | |
| ОАК | 9 | 10 | 9 | - | | | | | |
| PAINT GRADE | _ | - | - | - | | | | | |
| QS OAK | - | - | - | - | | | | | |
| RIFT-CUT WHITE OAK | 12 | - | 12 | - | | | | | |
| WALNUT | 12 | - | 12 | - | | | | | |

Strong and stable, walnut has a smooth grain with rich, warm appeal. Color varies from deep chocolate brown to light gray-brown with reddish undertones. It will mellow and lighten in color as it ages. The rustic nature of this light brown wood showcases pin knots, open and closed knots, and mineral streaks that are embedded in uniform straight-grain patterns. The unique cutting of this oak creates close-knit vertical grain patterns that display a textured and figured appearance. Quartersawn Oak ranges in color from light tan to brown.

ERSAWN OAK

This strong wood is milled perpendicular to the log's growth rings to produce a linear grain pattern with no flecking. It has a fine texture and will vary in color from beige to creamy tan, and may have an olive cast.





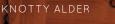
Bold, prominent grain patterns are characteristic of hickory. Additional features include: burls, pin knots, mineral streaks, and small sound knots.

WALNUT



The smooth texture and uniform grain patterns

uniform grain patterns have a visible color range of creamy white to varying shades of brown, and turns amber with age.







The esteemed look of cherry ranges from light pink to varying shades of brown, and deepens in color with age.

◀

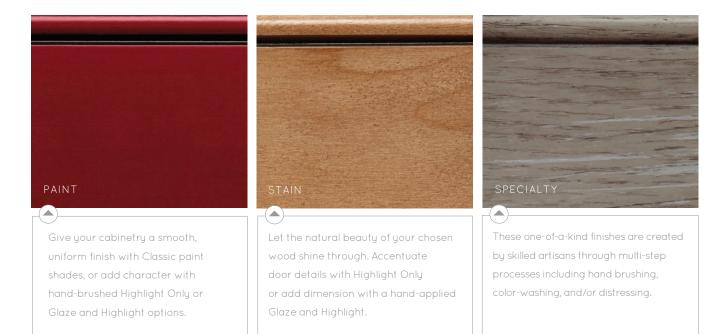
Arching grain patterns are typical of the classic oak species. Natural wood colors range from light tans to dark reds and browns.

PAINT GRADE

Paint Grade is a great alternative to maple. Painted Paint Grade gives a stylish, consistent look that is durable and more resistant to warping, expansion, and contraction than solid hardwoods.



Wood Finishes



Glaze Options for Stain & Paint

HIGHLIGHT ONLY

STAIN ()

Hand-brushing glaze on doors, drawer fronts, molding, and accessories accents and defines detail without changing the overall base color.



Hazelnut



GLAZE AND HIGHLIGHT

Glaze is sprayed over all finished components, then hand-wiped, changing the base color. Highlighting is added to define details on doors, drawer fronts, moldings, and accessories.



Hazelnut Burnt Sienna Highlight Only



Saffron Mocha Glaze and Highlight



Hazelnut Burnt Sienna Glaze and Highlight



MAPLE & PAINT GRADE CLASSIC PAINTS



MAPLE & PAINT GRADE HIGHLIGHT PAINTS





Chai Latte Pewter Highlight





Gale Pewter Highlight

Celeste Pewter

MAPLE & PAINT GRADE GLAZE AND HIGHLIGHT PAINTS

White Icing

Pewter



Umber Glaze and Highlight^



MAPLE GLAZE & HIGHLIGHT WITH HEIRLOOM DISTRESSING PAINTS*





Morel Raw Umber Glaze and Highlight Heirloom Distressing?

Saffron Mocha Glaze and Heirloom Distressing[^]



Carriage Black Ebony Glaze Heirloom Distressing[^]

^Not available on the Bella doorstyle





Divinity Burnt Sienna Highlight

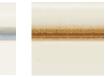


Ebony Highlight





Ebony Highlight



White Chocolate Mocha Highlight



Saffron Mocha



Chocolate Pewter Highlight Highlight



Sable

Highlight





Dusk Ebony

MAPLE STAINS

| Natural | Biscotti | Sandalwood | Hazelnut | Chestnut | Amaretto | Rumberry | Ginger Snap |
|----------|------------|--------------|----------|----------|----------|----------|-------------|
| Dockside | Eagle Rock | French Roast | Hearth | Smoke | Onyx | Espresso | |

MAPLE GLAZES Available in Highlight, or Glaze and Highlight.



Sienna Glaze



Hazelnut Burnt Sienna Glaze



Ebony Glaze



Rumberry Ebony Glaze



Ginger Snap Ebony Glaze







Smoke Ebony Glaze^

MAPLE COLLECTIONS COASTAL



Cottage White Dry Brush



Harbor Mist

Castle Rock



Brush



Seagrass Sheer



Islander Dry Brush



Islander Sheer

APPALOOSA



Dove Appaloosa



Buckskin Appaloosa

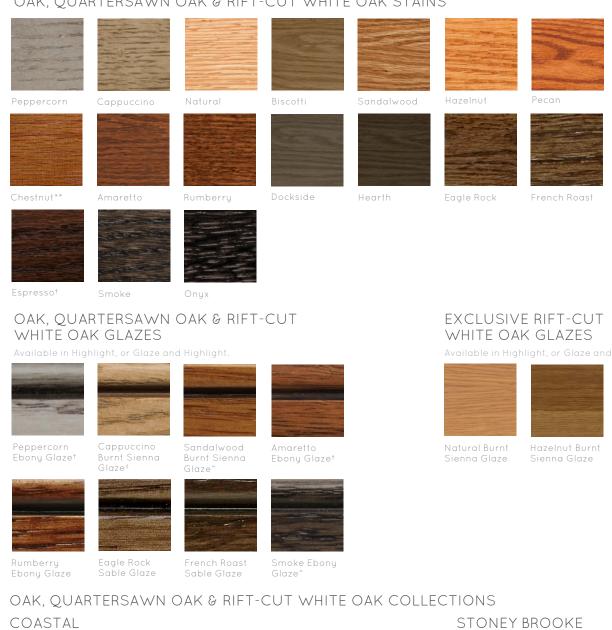
Appaloosa



Peppered Appaloosa

^Not available on the Bella doorstyle *Only available in Glaze and Highlight.

OAK, QUARTERSAWN OAK & RIFT-CUT WHITE OAK STAINS





Dry Brush

Cottage White

Castle Rock Dry Brush

Harbor Mist Dry Brush



Seagrass

Sheer



Islander Dry Brush



Islander

Sheer



Greystone

Boulder







Ebony Glaze Heirloom Distressing

Sheer ⁺ Finish not available in quartersawn oak

Castle Rock

** Finish not available in oak *Only available in Glaze and Highlight.



Pecan Burnt Sienna Glaze

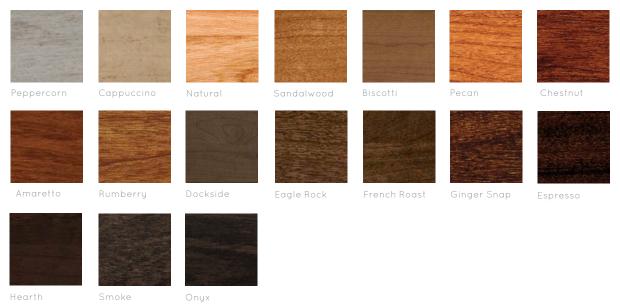
PAINT







CHERRY STAINS



CHERRY GLAZES Available in Highlight, or Glaze and Highlight.











Amaretto Ebony Glaze Rumberry Ebony Glaze

Eagle Rock Sable Glaze

French Roast Sable Glaze





Ginger Snap Ebony Glaze



PAINT



Carriage Black Ebony Glaze Heirloom Distressing

> ^Not available on the Bella doorstyle *Only available in Glaze and Highlight.



Dove

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Appaloosa



Appaloosa

Buckskin Appaloosa



Peppercorn

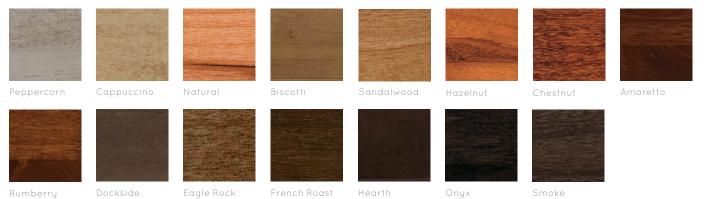
Natural Burnt Sienna Glaze

Sandalwood Burnt Sienna Glaze





KNOTTY ALDER STAINS



KNOTTY ALDER GLAZES Available in Highlight, or Glaze and Highlight.

Peppercorn

Ebony Glaze

Burnt Sienna

Glaze

Natural Burnt Sienna Glaze



Hazelnut Burnt Sienna Glaze

Smoke

Ebony Glaze[^]



Chestnut Ebony Glaze



Amaretto Ebony Glaze





Dove Appaloosa



Appaloosa

Buckskin Appaloosa



French Roast

Sable Glaze

Peppered Appaloosa

PAINT



Carriage Black Ebony Glaze Heirloom Distressing

*Only available in Glaze and Highlight.

HICKORY STAINS



HICKORY GLAZES Available in Highlight, or Glaze and Highlight.

Ebony Glaze





Ebony Glaze



French Roast Sable Glaze



Smoke Ebony Glaze^ HICKORY PAINT



Carriage Black



Distressing

Sandalwood Burnt Sienna Glaze^

WALNUT STAIN



Natural

^Not available on the Bella doorstyle

Specialty Finishes

Specialty Appaloosa Collection finishes give you true-to-life aging. These unique finishes share the character and one-of-a-kind markings of the American Appaloosa horses that inspire them.

APPALOOSA DISTRESSING FEATURES

- 1 Hand applied dents
- $\overline{(2)}$ Softly sanded corners and profiles
- 3 Knife splits
- 4 Worm holes
- 5 Cowtailing
- 6 Chisel marks
- (7) Brushed glaze accents

▼ APPALOOSA COLLECTION applicable to select wood door styles





APPALOOSA COLLECTION Dove Appaloosa



 APPALOOSA COLLECTION Buckskin Appaloosa



APPALOOSA COLLECTION Peppered Appaloosa



APPALOOSA COLLECTION Silver Appaloosa

Specialty Finishes: Coastal

For wood and premium veneer door styles.

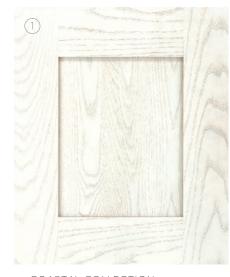
COASTAL COLLECTION FEATURES

- (1) Color-washed stain
- (2) Dry hand-brushed accent (dry brush)



▼ COASTAL COLLECTION Islander Dry Brush





COASTAL COLLECTION Cottage White Sheer







COASTAL COLLECTION Castle Rock Sheer

Specialty Finishes: Stoney Brooke

Available on oak, quartersawn oak, rift-cut white oak, and straight-grain red oak.

STONEY BROOKE FEATURES

- (3) Multiple hand-applied glaze materials onto stain
- (4) Thicker than standard glaze
- 5 Varying shades of glaze
- 6 Textural feel and appearance





▲ STONEY BROOKE COLLECTION Boulder



▲ STONEY BROOKE COLLECTION Greystone

Finish Select

Take cabinetry to a whole new level by creating a truly unique finish. Enhance the natural characteristics of wood with Highlight or Glaze and Highlight, or choose a specialty paint finish. Add richness with techniques such as dry brushing and distressing.

Once you have selected your door style, follow these simple steps to create a finish to complete your look. Remember to order and approve a sample door before placing your order.

1 CHOOSE YOUR BASE FINISH (Stain, Classic Paint, Custom Paint, Coastal Sheer)

SABLE

PEWTER*

2 CHOOSE YOUR GLAZE COLOR (Optional)



BURNT SIENNA



EBONY



RAW UMBER

MOCHA

3 CHOOSE YOUR GLAZE APPLICATION (If glaze is chosen in step 2)



HIGHLIGHT ONLY



GLAZE AND HIGHLIGHT

ADD DRY BRUSH (Optional)



Light dry-brushed taupe accents available on any base color.

5 CHOOSE YOUR DISTRESSING (Optional)



HEIRLOOM Machine dents, sand through



ANTIQUE** Hand dents, round over



LEGACY** Antique plus rasping, worm holes, chisel marks, knife splits and cowtailing.

*Available in Highlight Only.

22 Design-Craft.

**Antique and Legacy Distressing available through Finish Select only.

Distressed Finishes

Create the exact look you want with specialty distressing, offered in three levels of character—lightly with Heirloom, subtly worn with Antique and weather-beaten with Legacy. Specialty Appaloosa Collection finishes give you true-to-life aging.

HEIRLOOM** DISTRESSING FEATURES

- 1 Dents (automated)
- (2) Softly sanded corners and profiles

LEGACY DISTRESSING FEATURES

- 1 Hand applied dents
- 2 Softly sanded corners and profiles
- 3 Knife splits
- (4) Worm holes
- (5) Cowtailing
- 6 Chisel marks

ANTIQUE DISTRESSING FEATURES

- 1 Hand applied dents
- 2 Softly sanded corners and profiles



 HEIRLOOM distressing applicable to select wood door styles on select paint with glaze and highlight finishes



▲ LEGACY distressing



ANTIQUE distressing



ANTIQUE distressing



ANTIQUE distressing

Exclusive Styles & Colors

Acrylic sheens and colors create the ultimate in drama when incorporated into your room.

▶ ACRYLIC

GIBSON Price Group 10



HIGH GLOSS ACRYLIC

Gloss acrylic has a high luster sheen for dramatic, contemporary looks.









Charcoal Gray



Gloss Acrylic Gardenia

GIBSON Price Group 9



MATTE ACRYLIC

Carbon Black

Matte acrylic has a luxurious, suede-like softness.



Matte Acrylic Mink



Exclusive Styles & Colors

Filled with character and texture, engineered textured melamine offers a predictable, softer look on slab styling.

► THE REMNANTS COLLECTION TEXTURED MELAMINE

PIKE'S PEAK Price Group 10



Silver Moss

HORIZON PEAK Price Group 10



Desert Wood



Silver Moss



Desert Wood



Driftwood



Tobacco



Gibson in Charcoal Grey on gloss acrylic, and Pike's Peak in Desert Wood on textured melamine

Premium Veneer & Paint Grade

These premium hardwood veneer styles are available exclusively on the Bella door style to add eye-catching, trend-forward looks to your home. Or, select a Paint Grade door for maximum durability with minimum maintenance.

PAINT GRADE

♪

Paint Grade is a great alternative to maple. Painted Paint Grade gives a stylish, consistent look that is durable and more resistant to warping, expansion, and contraction than solid hardwoods.



Layers of veneer are aesthetically combined to form uniform grain with high contrasting colors in reconstituted veneers. Straight-grain Red Oak is a premium cut veneer displaying beautiful character and natural figuring of the wood.



Bamboo is a desirable veneer and boasts unique irregular patterns and contrast, offering a specialized look to your décor.

RIFT-CUT WHITE OAK

Rift-cut white oak veneer features a linear close knit grain pattern and matching edge banding. The color ranges from beige to creamy tan and may have an olive cast.



Walnut veneer features a smooth and distinct gain pattern and matching edge banding. The color ranges from deep chocolate brown to light reddishgray brown in color.

BELLA



SPECIES

PRICE GROUP

| вамвоо | 12 |
|-------------------------|----|
| PAINT GRADE | 5 |
| RECONSTITUTED HEARTWOOD | 7 |
| RECONSTITUTED WHITEWOOD | 6 |
| RIFT-CUT WHITE OAK | 10 |
| STRAIGHT-GRAIN RED OAK | 7 |
| WALNUT | 13 |
| | |

Natural walnut

Finish Bamboo



Natural

Finish

▶ WALNUT



Natural

RECONSTITUTED HEARTWOOD



RECONSTITUTED WHITEWOOD STAINS









Rumberry





Ginger Snap Hearth Espresso





Cottage White Dry Brush





Castle Rock Sheer

Harbor Mist Sheer



Seagrass Dry Brush



Seagrass Sheer



Amaretto

Islander Dry Brush



Islander Sheer

STRAIGHT-GRAIN RED OAK STAINS



Amaretto

Rumberry Biscotti

Dockside

Hearth

Onyx

COASTAL COLLECTION





Castle Rock Dry Brush



Seagrass Dry Brush



Islander Dry Brush









Cottage White Sheer



Seagrass Sheer

Islander Sheer

STONEY BROOKE COLLECTION

Sheer





Greystone

Cobblestone Boulder



RIFT-CUT WHITE OAK STAINS



Espresso

Onyx

COASTAL COLLECTION

Smoke



Cottage White Dry Brush







Seagrass Dry Brush



Seagrass Sheer



Islander Sheer



Boulder





Cobblestone



Cottage White Sheer









Greystone

Bella in Cappuccino on straight-grain red oak, and Carriage Black Classic

12

WELSTER

Thermofoil Doorstyles

A winning alternative to traditional wood door styles, thermofoil offers a design aesthetic adaptable to many decor styles.

EATON GALILEO THORNE

Tigereye Walnut



Material sheens greatly affect the overall look of your space.

Seria

Matte has a more subtle finish and will absorb light instead of reflecting it. This quality softens the overall feel and should be considered with small spaces.

Gloss finishes reflect light and are often color-rich and vibrant. These qualities enhance reflections providing the illusion of a larger space.

| DOOR STYLE | PRICE GROUP |
|----------------------|-------------|
| EATON - GLOSS | 8 |
| EATON - MATTE | 1 |
| EATON - WOODGRAIN | 3 |
| GALLILEO - MATTE | 1 |
| GALLILEO - WOODGRAIN | 3 |
| THORNE - MATTE | 2 |
| THORNE - WOODGRAIN | 4 |



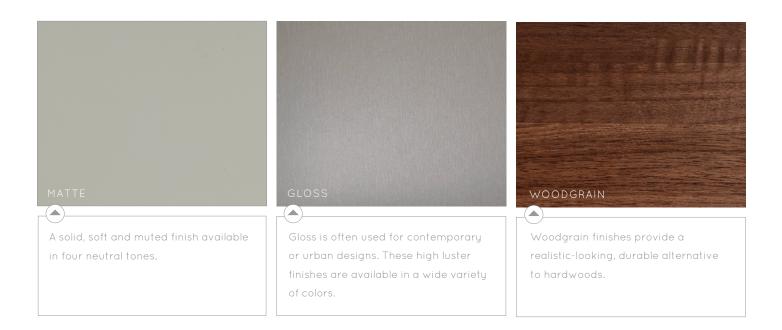
Fashion Grey Matte Reflection



Fresh Grey Gloss Reflection

Thermofoil Colors

Thermofoil offers realistic woodgrains, deep colors and protective gloss, satin or matte layers resulting in lustrous and durable finishes.



MATTE



GLOSS









WOODGRAIN









Tigereye Walnut

Soprano

Amber Walnut

t Seria

Baroque

Craftsmanship

Design-Craft cabinets are created one at a time, one order at a time. Your cabinets are built to your exact specifications for style, organization and detailing. Inside every cabinet, you'll find exceptional craftsmanship and unique benefits.

QUALITY INSIDE & OUT



▲ HEAVY-DUTY 5/8" thick materials The ultimate in confidence with standard furniture board or upgraded plywood cases (sides, bottoms and floors).





MAPLE natural melamine interior

A beautiful, natural-looking maple melamine interior applied to standard furniture board or natural maple veneer interiors applied to upgraded plywood. Available on Wood, Paint Grade, Premium Veneer, Woodgrain Thermofoil, Acrylic and Textured Melamine door styles.

◀ WHITE melamine interior

A bright, fresh cabinet interior greets you every time with white melamine, applied to either standard furniture board or upgraded plywood. Available on Wood, Paint Grade, Gloss and Matte Thermofoil and Acrylic door styles.

♥ PEACE & QUIET. STANDARD.



 QUIET CLOSING doors
Special 110-degree opening door hinges slow the occasional slam for a peaceful kitchen, day and night.

Design-Craft has built-in benefits that may not be top-of-mind, but are definitely appreciated once installed.





QUIET CLOSE FULL EXTENSION drawer guides

Every Design-Craft drawer features full extension drawer guides that give you access to everything inside. A simple push will get these drawers going into the closed position, softly and quietly.

STANDARD Design-Craft brings premium features to every product as standard.



▲ 5/8" THICK FURNITURE BOARD end panels Shown with finished end.



▲ 5/8" THICK SOLID-WOOD DOVETAIL drawers

UPGRADES Upgrade options allow you to choose the look and level of performance you desire in your home.



▲ 5/8" THICK PLYWOOD end panels Shown with finished end.



▲ METAL DRAWERS

Easy-clean metal drawer sides and melamine bottoms make a bright, fresh complement to contemporary kitchens.

DRAWER CONSTRUCTION

Our drawer boxes maintain solid construction, giving you trustworthy durability and lasting strength.

Drawers feature:

- 5/8" thick hardwood sides
- 1/4" thick fully-captured drawer bottom
- Furniture-quality dovetail construction
- Sealed with clear coat for easy cleaning

NOTE: Wood character and color variations are visible in hardwood.



Fully captured drawer bottom



Dovetail construction

PLYWOOD

We ensure that our plywood meets or exceeds the highest standards. For plywood upgrade cabinets, we use only the highest grade materials, including two types of plywood:

- Traditional plywood with an all-fir-crossband core has an ideal strength-to-weight ratio for many cabinet parts, so it is used for end panels, shelves, stretchers, hanging rails, etc.
- Engineered plywood with an Paint Grade crossband core creates a superiorsurface for accepting stains and paints, so it is used for finished surfaces such as finished ends and matching finished interiors.





CUSTOM QUOTES

For a truly custom cabinet, like the personalized wine cabinet shown here, talk with a designer about Design-Craft's Custom Quote program. Custom Quote technical experts are available to designers to help make your cabinet concept a reality.

Gibson in Mink on matte acrylic, and Ellison with Reversed Raised Panel in Natural on walnut

Design-Craft.

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Great design. Greater capacity.

Create a space that expands your horizons and launches you into your passions.

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PRODUCT AVAILABILITY

Styles and product availability may vary slightly from those shown in this guide due to material availability and/or improvements to our designs. Specifications are subject to change without notice.

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